

# Shape of a Vertical Column of Drops Approaching an Interface

D. K. VOHRA

and

STANLEY HARTLAND

Eidgenössische Technische Hochschule (ETH)  
Technisch-Chemisches Laboratorium  
Zurich, Switzerland

In a close packed dispersion, a drop at the interface experiences forces from the drops above which affect its shape and rate of coalescence. The shape of a vertical column of two drops approaching either a horizontal plane or deformable fluid-liquid interface is considered here. The surface of the upper drop is sessile and that of the lower drop is defined by the differential equations governing the shape of an annular meniscus with apex. These have been integrated on a digital computer and the areas of the draining films between the two drops and between the lower drop and the interface obtained. The forces pressing on the films may also be obtained when the drop volumes are known and hence the ratio of the coalescence times of the upper and lower draining films. For equisized drops, the results indicate that the lower drop always coalesces with the upper drop before it coalesces with the bulk interface. When the lower drop approaches a deformable interface, the areas of the draining films are almost identical with those associated with a single drop to which the same vertical force is applied through a horizontal surface. Solutions for this case are already available and hence provide an estimate of the areas of the draining films associated with the bottom drop in a vertical column containing several drops.

## SCOPE

The coalescence of drops in a close packed dispersion is not well understood. The drops grow in size as they coalesce with each other and finally disappear when they coalesce at the bulk interface. The rate of coalescence depends on the rate of drainage of the intervening fluid films. This increases as the force pressing on the film increases, and it decreases as the area of the film increases. Drops in the dispersion experience forces from the surrounding drops; in particular, drops at the interface experience forces from the drops above. By considering the

dynamic equilibrium shape of a column of drops resting on the interface, it is possible to determine the areas of the draining films between a drop and the interface and between two drops. From the gravitational force pressing on these films, the relative rates of drainage may be obtained. It is thus possible to estimate the relative frequency of coalescence between two drops and between a drop and the bulk interface. This information is invaluable if models which predict the behaviour of close packed dispersions are to be developed.

## CONCLUSIONS AND SIGNIFICANCE

The dynamic equilibrium shape of two drops in a vertical column approaching either a horizontal plane or a deformable fluid-liquid interface has been theoretically obtained. The shape of the upper drop is sessile but that of the lower drop is defined by the equations governing the shape of an annular meniscus with apex. These were numerically integrated on a digital computer for a wide range of values of the radius of curvature at the apex of the annular meniscus. From the shape it is possible to obtain the areas of the draining films between the drops and between the lower drop and the plane or deformable interface. The rate of drainage of these films is approximated by the Reynolds' equation which indicates that the coalescence time is proportional to the factor  $a^2/f$ , where  $a$  is the area of the film and  $f$  the force pressing on it. The force  $f$  is proportional to the volume of the upper drop

for the film between the drops and to the sum of the drop volumes for the lower film. The factor  $a^2/f$  has been evaluated for the upper and lower films for a wide range of drop volumes and the ratio of the coalescence times between the drops and between the lower drop and the plane or deformable interface thus obtained. For equisized drops, the lower drop is always more likely to coalesce with the upper drop than with the bulk interface. When the lower drop approaches a deformable interface, the areas of the upper and lower draining films are very close to those for the case in which a force equal to the net weight of the upper drop is applied to the lower drop through a horizontal surface. This infers that the relative coalescence times of the upper and lower films of a drop at the interface in a vertical column of  $N$  equisized drops of volume  $v$  may be estimated from the areas of the draining films above and below a single drop at the interface subject to a vertical force  $(N - 1)v(\rho_h - \rho_l)g$  applied to the upper film through a horizontal surface.

Little is known about coalescence in close packed dispersions, but it is now accepted (Barnea and Mizrahi, 1975; Allak and Jeffreys, 1974; Smith and Davies, 1970; Bohnet, 1977) that there is a zone close to the disengaging interface in which forces are transmitted between the drop which do not move relative to each other. Before the drops reach this zone, they move relative to each other, and then momentum is important. Indeed, if the drops are freely suspended, that is, if the net weight of each drop is balanced by the drag force, there are no gravitational forces acting between the drops and the deforming force, when two drops collide, is entirely due to the rate of change of momentum (plus of course electrical and intermolecular forces). This paper is relevant to the coalescence process in the zone close to the disengaging interface.

The effect of a vertical force acting on a single drop at an interface has been discussed by Wood and Hartland (1972) and Hartland and Wood (1973a) when the drop approaches a horizontal surface, and by Hartland and Wood (1973b) when the drop approaches a deformable interface. Increasing the vertical force increases the coalescence time in all cases.

The two-dimensional case has been discussed by Leidi and Hartland (1976) who were able to compare their results with those when the vertical force arises from the presence of a second drop sitting on the first. These authors also considered the shape of a two-dimensional drop in a horizontal row (Leidi and Hartland, 1975).

For a vertical force  $f$  pressing on a horizontal film of Newtonian fluid with viscosity  $\mu$ , area  $a$ , and uniform thickness  $\delta$ , the drainage time  $t$  for axisymmetric film thinning is given by (Reynolds, 1886; Hartland, 1967)

$$t = \frac{3n^2}{16\pi} \frac{\mu}{\delta^2} \frac{a^2}{f} \quad (1)$$

where  $a = \pi x^2$ . If we take proper account of the hydrostatic pressure gradient within the film, exactly the same equation is obtained for a spherical film. The area is now given by  $a = 2\pi r^2(1 + \cos\phi)$ , where  $r = x/\sin\phi$  is the radius of curvature of the film, and  $\phi$  is the inclination of the periphery of the film to the horizontal (Hartland, 1968, 1969).

The force  $f$  pressing on the film beneath the upper drop of volume  $V_1$  is  $V_1(\rho_h - \rho_l)g$ , and on the film beneath the lower drop of volume  $V_2$  is  $(V_1 + V_2)(\rho_h - \rho_l)g$ . These expressions are true for both plane and spherical films.

Equation (1) suggests that for given values of  $\mu$ ,  $\delta$ , and  $n$ , the coalescence time  $\tau$  will be proportional to  $a^2/f$ . The relative magnitude of this factor for the upper and lower films indicates the relative magnitudes of the coalescence times and hence whether the lower drop is more likely to coalesce with the bulk interface or the upper drop.

In practice, coalescing drop populations contain suspended or dissolved contaminants which tend to concentrate at the interface. During film drainage, these contaminants give rise to surface-tension-gradient induced flows that may significantly alter the rate of coalescence. This effect would manifest itself in Equation (1) through a change in the value of  $n$  and perhaps in the initial value of  $\delta$ . The results presented thus only apply to pure systems.

## THEORY

Two cases are considered, as shown in Figures 1a and 1b, in which the lower drop of volume  $V_2$  approaches either a plane horizontal surface or a deformable fluid-

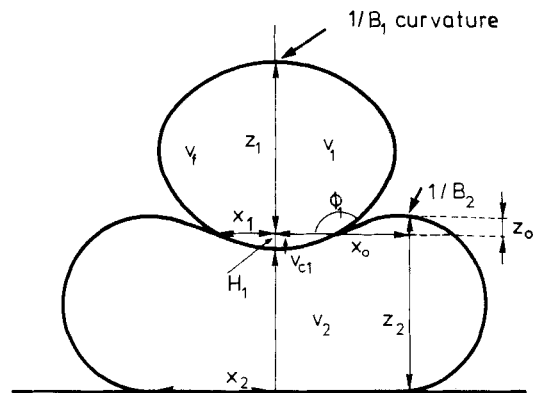


Figure 1a

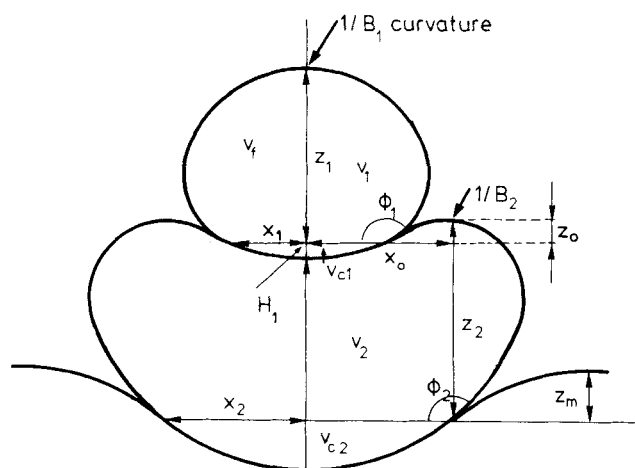


Figure 1b

Fig. 1. Notation for two drops in a vertical column with lower drop approaching (a) horizontal plane and (b) deformable interface.

liquid interface. The free surface of the upper drop of volume  $V_1$  is described by the equation for a single three-dimensional sessile drop (Bashforth and Adams, 1883). The shape of that part of the upper drop surrounded by the draining film between the two drops is a spherical cap of radius  $R_1 = X_1/\sin\phi_1$ . The lengths shown are made dimensionless using the factor  $c^{1/2}$ , where  $c = (\rho_h - \rho_l)g/\sigma$ , so that  $V_1 = v_1 c^{3/2}$ ,  $V_2 = v_2 c^{3/2}$ ,  $R_1 = r_1 c^{1/2}$ , and  $X_1 = x c^{1/2}$ , where  $v_1$  and  $v_2$  are the actual drop volumes and  $r_1$  and  $x_1$  the actual dimensions of the spherical cap.

The free surface of the lower drop is described by the differential equation governing the shape of an annular meniscus with apex, detailed in the Appendix. To facilitate further discussion, it is useful to introduce the angular inclination of the meniscus to the horizontal  $\theta$ ; this is positive for the outer interface and negative for the inner one. When the drop approaches a plane interface,  $\theta = 180$  deg at the edge of the lower draining film, as shown in Figure 1a.

When the drop approaches a deformable interface,  $\theta = \phi_2$  at the edge of the lower draining film, as shown in Figure 1b. The shape of the draining film is that of a spherical cap with radius  $R_2 = X_2/\sin\phi_2$ , and the shape of the deformable interface is that of an external meniscus (Huh and Scriven, 1969).

A pressure balance on a control surface passing through the apex of the upper drop, the surfaces of the draining film, and the apex of the annular meniscus enable the equilibrium position of the edge of the draining film between the two drops to be located:

$$\frac{2}{B_1} + Z_1 - \frac{4 \sin \phi_1}{X_1} = Z_o + \frac{1}{B_2} \quad (2)$$

This enables the area  $A_1$  of the draining film between the drops to be obtained from

$$A_1 = 2\pi R_1^2 (1 + \cos \phi_1) \quad (3)$$

The volume of the upper drop is given by

$$V_1 = V_f + V_{c1} \quad (4)$$

where  $V_f$  is the volume of the free part of the drop and  $V_{c1}$  is the volume of the spherical cap:

$$V_{c1} = (\pi R_1^3/3) (2 + 3 \cos \phi_1 - \cos^3 \phi_1) \quad (5)$$

The volume of the lower drop depends on whether it is approaching a plane or a deformable interface. For the plane interface, the volume is given by

$$V_2 = V_o - V_i - V_{c1} \quad (6)$$

in which  $V_o$  is the volume of revolution of the outer meniscus between the apex of the annular meniscus and the edge of the draining film beneath the lower drop (that is, between  $\theta = 0$  and  $180^\circ$ ), and  $V_i$  is the volume of revolution of the inner meniscus between the apex of the annular meniscus and the edge of the draining film beneath the two drops (that is, between  $\theta = 0$  and  $\phi_1 - 180^\circ$ ). The area of the draining film beneath the lower drop is

$$A_2 = \pi X_2^2 \quad (7)$$

For the deformable interface, the volume of the lower drop is given by

$$V_2 = V_o - V_i - V_{c1} + V_{c2} \quad (8)$$

in which  $V_i$  and  $V_{c1}$  are defined as above,  $V_o$  is now the volume of revolution of the outer meniscus between  $\theta = 0$  and  $\phi_2$ , and  $V_{c2}$  is the volume of the spherical cap enclosed by the draining film beneath the lower drop:

$$V_{c2} = (\pi R_2^3/3) (2 + 3 \cos \phi_2 - \cos^3 \phi_2) \quad (9)$$

where  $R_2 = X_2/\sin \phi_2$  is the radius of the spherical cap.

To locate the edge of the draining film beneath the lower drop, a second pressure balance is needed on a control surface passing through the apex of the annular meniscus, the surfaces of the draining film, and the horizon of the external meniscus:

$$\frac{1}{B_2} + Z_2 = \frac{4X_2}{\sin \phi_2} + Z_m \quad (10)$$

The area of the draining film is given by

$$A_2 = 2\pi R_2^2 (1 + \cos \phi_2) \quad (11)$$

As described in the Appendix, tables have been produced for different values of  $X_o$  and radius of curvature at the apex  $B_2$ , from which the critical parameters of the annular meniscus  $Z_o$ ,  $Z_2$ ,  $\phi_1$ ,  $\phi_2$ ,  $V_o$ ,  $V_i$  and  $X_2$  may be obtained.

#### CALCULATION OF EQUILIBRIUM SHAPE

The equilibrium shape of a drop of volume  $V_1$  resting on a second drop of volume  $V_2$  approaching a horizontal plane is defined by the parameters  $B_1$ ,  $X_1$ , and  $\phi_1$  for the upper drop and  $B_2$ ,  $X_o$ ,  $Z_o$ ,  $X_2$ , and  $Z_2$  for the lower

drop. When the lower drop approaches a deformable interface, the parameters  $\phi_2$  and  $Z_m$  must also be specified. These parameters and the volumes  $V_1$  and  $V_2$  were determined as follows:

1. A value of  $B_1$  is chosen. This determines the profile of the upper drop through the tables, giving the shape of a sessile interface (Hartland and Hartley, 1976).

2. A value of  $\phi_c$  is chosen [which must be greater than the value of  $\phi_c$  for a single drop approaching its homophase. This was discussed by Princen (1963) and tabulated by Hartland and Hartley (1976)]. The corresponding values of  $Z_1$ ,  $X_1$  and  $V_f$  are then read off from the sessile drop tables at the specified values of  $B_1$ .

3. The volume of the spherical cap enclosed by the upper draining film may be obtained from Equation (5) and hence the drop volume  $V_1$  from Equation (4). The area of the draining film follows from Equation (3).

4. A value of  $X_o$  is chosen such that  $X_o \cong X_1$ , and the values of  $B_2$  and  $Z_o$  are obtained by quadratic interpolation in the tables giving the shape of an annular meniscus (described in the Appendix), using the values of  $X_1$  and  $\phi_1$  which lie on the inner part of the profile. (No interpolation is required for  $\phi_1$ , but the value of  $X_1$ , read off from the sessile drop tables, does not occur uniquely in the annular meniscus tables.)

5. The equilibrium values  $B_2$  and  $Z_o$  are those which satisfy Equation (2) in which  $B_1$ ,  $Z_1$ ,  $X_1$ , and  $\phi_1$  are known. They are determined by varying the value of  $X_o$  and using quadratic interpolation to find the correct value.

6. When the lower drop approaches a plane interface, knowledge of  $B_2$  and  $X_o$  enables the value of  $X_2$  to be found at  $\theta = 180^\circ$  from the computer program for the annular meniscus. The area of the lower draining film follows immediately from Equation (7). The volumes of revolution of the outer and inner meniscus,  $V_o$  and  $V_i$ , may also be calculated at  $\theta = 180^\circ$  and  $\phi_1 - 180^\circ$  deg, respectively. These enable the volume  $V_2$  of the lower drop to be obtained from Equation (6).

7. When the lower drop approaches a deformable interface, knowledge of  $B_2$  and  $X_o$  enables  $Z_2$  and  $X_2$  to be calculated at different values of  $\theta = \phi_2$  from the computer program for the annular meniscus. The values of  $X_2$  and  $\phi_2$  yield  $Z_m$  from the tables, giving the shape of an external meniscus (Hartland and Hartley, 1976). Only those values of  $Z_2$ ,  $X_2$ ,  $\phi_2$ , and  $Z_m$  which satisfy Equation (10) are correct, and  $\phi_2$  must be adjusted until this is so. The area of the lower draining film then follows immediately from Equation (11). If we use the equilibrium value of  $\phi_2$ , the volumes  $V_o$  and  $V_{c2}$  may be obtained from the computer program and Equation (9) respectively and hence the volume of the lower drop  $V_2$  from Equation (8).

8. Steps 1 to 7 were repeated for many values of  $B_1$  in the range  $\log_{10} B_1$ ,  $-0.5$  to  $2.0$ . For each value of  $B_1$ , steps 2 to 7 were repeated for values of  $\phi_1$  in the range  $\phi_{\min} < \phi_1 \leq 180^\circ$  deg in  $5^\circ$  deg steps, where  $\phi_{\min}$  is the value of  $\phi_1$  when the volume of the lower drop is infinite (corresponding to an infinite meniscus).

#### RESULTS AND DISCUSSION

The equilibrium parameters, drop volumes, and areas of the draining films were calculated as described above for many different values of  $B_1$  in the range  $-0.5 < \log_{10} B_1 < 2$  and several different values of  $\phi_1$  for the two cases when the lower drop is approaching a plane or a deformable interface. When the lower drop approaches a horizontal plane, no solutions exist if  $Z_2 < H_1 + Z_o$ , which is the case for some values of  $\phi_1$  when  $\log_{10} B_1 = 2$ . The drop volume  $V_1$  is then very large, but a considerable part of

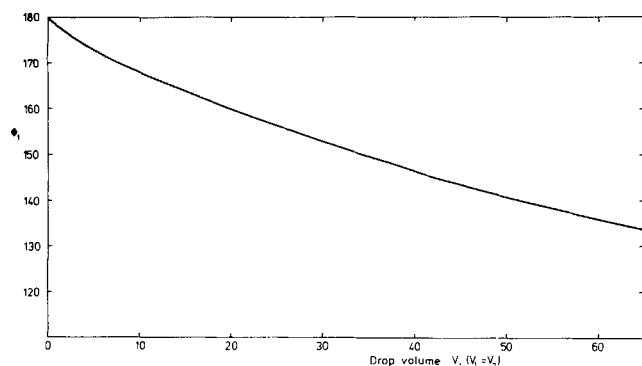


Fig. 2. Variation of inclination of edge of upper draining film  $\phi_1$  with drop volume  $V$  for equisized drops approaching a horizontal plane.

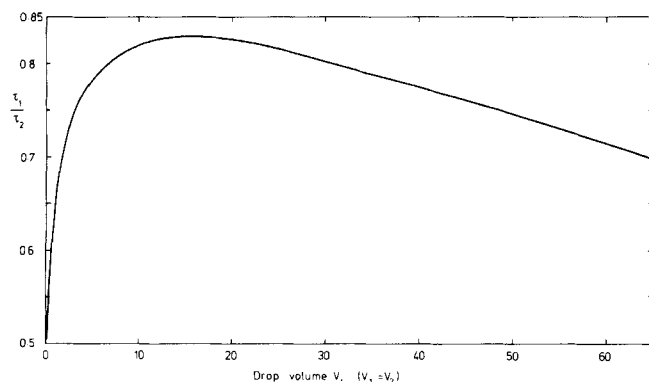


Fig. 4. Variation of ratio of coalescence times  $\tau_1/\tau_2$  for upper and lower films with drop volume  $V$  for two equisized drops approaching a horizontal plane.

this is contained in the spherical cap of volume  $V_{c1}$ . Further quadratic interpolation yields the equilibrium parameters and areas when the drop volumes are equal ( $V_1 = V_2 = V$ ). Figure 2 shows the variation of the inclination of the periphery of the upper draining film  $\phi_1$  with  $V$  when the lower drop approaches a horizontal plane. For very small drops,  $\phi_1 = 180$  deg, so the upper film is also plane and horizontal. As  $V$  increases, the value of  $\phi_1$  decreases.

Figure 3 shows the variation of  $\phi_1$  and  $\phi_2$  with  $V$  when the lower drop approaches a deformable interface. For very small drops,  $\phi_1 = \phi_2 = 180$  deg. As  $V$  increases,  $\phi_2$  decreases sharply, but  $\phi_1$  decreases only slightly to a minimum of about 175 deg at  $V \approx 9$  and then increases, becoming greater than 180 deg when  $V \geq 19$ . In other words, the upper film is almost plane and horizontal over a wide range of  $V$ . When  $V$  is large, the spherical cap bounded by the film penetrates the upper drop rather than the lower drop. The upper drop then encompasses the lower drop rather than the more usual case depicted in Figure 1b.

Figure 4 shows the ratio of the coalescence times for the upper and lower films when both drops have the same volume and the lower drop approaches a horizontal plane. The ratio is always less than one and passes through a maximum at  $\tau_1/\tau_2 \approx 0.83$  when  $V \approx 16$ . For smaller values of  $V$ , the ratio rapidly falls and approaches 0.5 when  $V$  is very small. [The coalescence time is assumed to be proportional to the factor  $A^2/F$ , as indicated by Equation (1)].

Figure 5 shows the ratio of the coalescence times when both drops have the same volume and the lower drop approaches a deformable interface. The ratio is always less than one and passes through a maximum at  $\tau_1/\tau_2 \approx 0.29$  when  $V \approx 16$  (as when the lower drop approaches a horizontal plane). For smaller values of  $V$ , the ratio

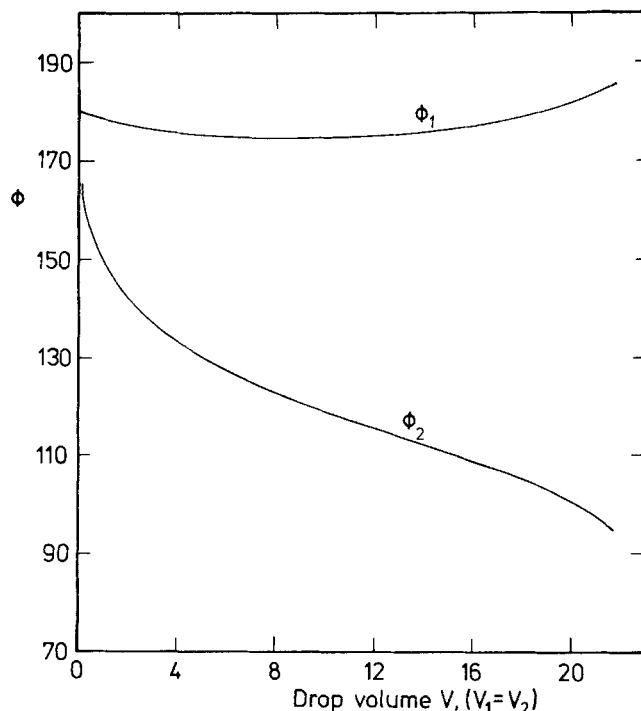


Fig. 3. Variation of inclination of edge of upper and lower draining films  $\phi_1$  and  $\phi_2$  with drop volume  $V$  for equisized drops approaching a deformable fluid-liquid interface.

falls and approaches 0.125 when  $V$  is very small. The ratio is always less than when the lower drop approaches a horizontal plane as the lower drop sinks into the deformable interface, thus increasing the area of the lower film.

#### Limiting Case of Small Drops

Very small drops retain their spherical shape, and capillary pressures are large compared with hydrostatic pressures. The film between equisized drops thus becomes plane, with area given by (Frankel and Mysels, 1962)

$$a_1 = \frac{2\pi}{3} w^4 \frac{\Delta\rho g}{\sigma} \quad (12)$$

where  $\Delta\rho = \rho_h - \rho_l$  is the density difference between the phases.

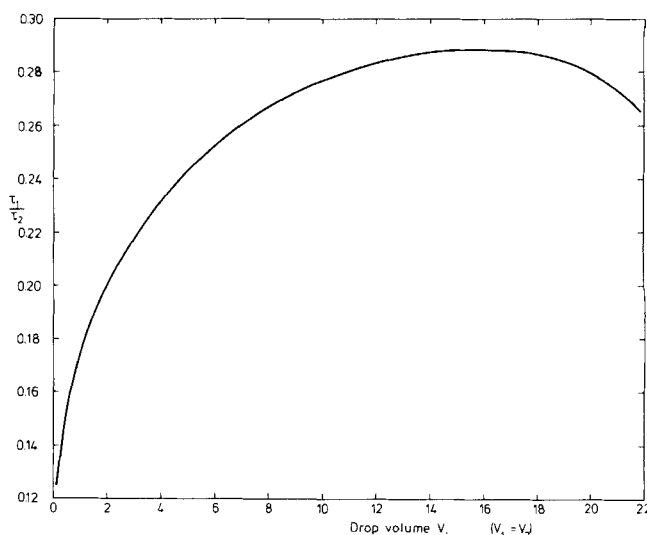


Fig. 5. Variation of ratio of coalescence times  $\tau_1/\tau_2$  with drop volume  $V$  for two equisized drops approaching a deformable fluid-liquid interface.

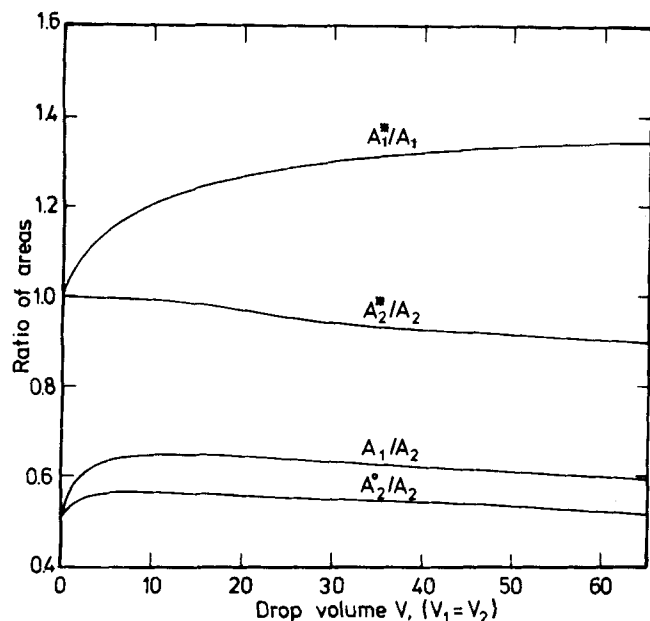


Fig. 6. Comparison of areas of upper and lower draining films for two equisized drops of volume  $V$  approaching a horizontal plane with those for a single drop trapped between two horizontal surfaces, subject to an applied force  $V$  (equal to the net weight of the upper drop). The areas for the single drop are denoted with an asterisk. Also shown is the ratio  $A_1/A_2$  for a column of two drops and the ratio  $A_2^\circ/A_2$ , in which  $A_2^\circ$  is the area beneath a single drop with no applied force.

When the lower drop approaches a horizontal plane, the capillary pressure within the draining film is  $2\sigma/w$ , but the net weight of the two drops pressing on the film becomes  $(8\pi/3)w^3\Delta\rho g$ . Therefore, the area of the lower film is

$$a_2 = \frac{4\pi}{3} w^4 \frac{\Delta\rho g}{\sigma} \quad (13)$$

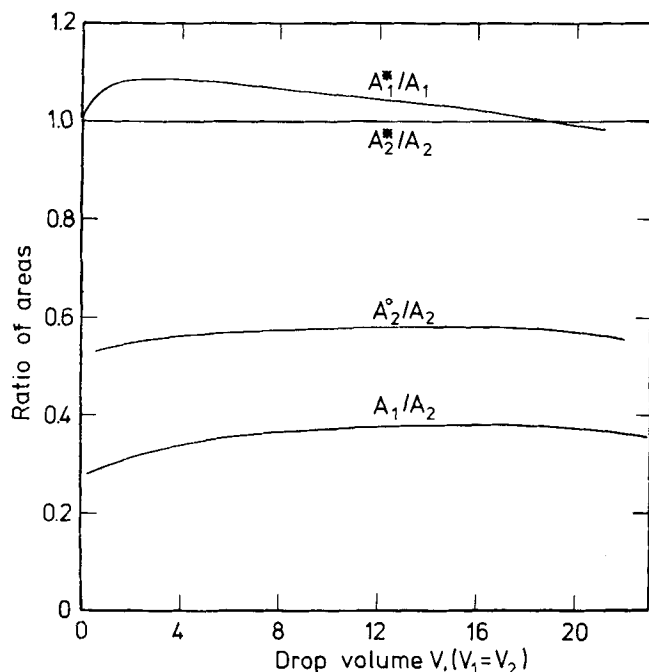


Fig. 7. Comparison of areas of upper and lower draining films for two equisized drops of volume  $V$  approaching a deformable interface with those for a single drop with a force  $V$  applied to the upper surface through a horizontal surface. The areas for the single drop are denoted with an asterisk. Also shown is the ratio  $A_1/A_2$  for a column of two equisized drops and the ratio  $A_2^\circ/A_2$  in which  $A_2^\circ$  is the area of the film beneath a single drop with no applied force.

When the lower drop approaches a deformable interface, the capillary pressure within the film is reduced to  $\sigma/w$ , and the net weight of the two drops is still  $(8\pi/3)w^3\Delta\rho g$ . The area of the film is

$$a_2 = \frac{8\pi}{3} w^4 \frac{\Delta\rho g}{\sigma} \quad (14)$$

A comparison of the values of  $a^2/f$  for the upper and lower films shows that for small drops the ratio of the coalescence times  $\tau_1/\tau_2 = 0.5$  when the lower drop approaches a horizontal plane but  $\tau_1/\tau_2 = 0.125$  when the lower drop approaches a deformable interface. These are precisely the limits observed in Figures 4 and 5 for the ratios of  $\tau_1/\tau_2$  calculated from the dimensionless area of the draining film and the dimensionless force acting on them.

#### Comparison with Film Areas when Force is Applied through Horizontal Plane

The areas of the upper and lower draining films may be compared with those resulting when the force on the lower drop is applied through a horizontal surface. Figure 6 shows the comparison when the lower drop of volume  $V$  approaches a horizontal plane and a vertical force  $F_1 = V$  is applied to the upper surface. The areas of the upper and lower films for the drop trapped between two horizontal surfaces are indicated with an asterisk. For very small drops there is no difference between the areas in the two cases, and the ratios  $A_1^*/A_1$  and  $A_2^*/A_2$  are equal unity. As the drop volume  $V$  increases, the ratio  $A_1^*/A_1$  becomes considerably greater than one and the ratio  $A_2^*/A_2$  slightly less than one. The ratio of the areas of the upper and lower films  $A_1$  and  $A_2$  when the force on the lower drop is applied through an upper drop is also shown for comparison, as is the ratio  $A_2^\circ/A_2$  in which  $A_2^\circ$  is the area of the film beneath a single drop with no applied force.

Figure 7 shows the comparison when the lower drop approaches a deformable interface. For very small drops, there is again no difference between the areas in the two cases. As the drop volume  $V$  (and applied force  $F_1 = V$ ) increases, the ratio  $A_1^*/A_1$  becomes slightly greater than one and passes through a maximum of about 1.085 when  $V \approx 3$ . The ratio then decreases steadily and becomes less than one when  $V \gtrsim 19$ . The ratio  $A_2^*/A_2$  is equal to unity for all  $V$ . This is because the angle  $\phi_1$  is always close to 180 deg (as shown in Figure 3) when the force on the lower drop is applied through an upper drop. When the force is applied through a horizontal surface, the inclination at the edge of the upper draining film is always exactly 180 deg. The small difference between the angles in the two cases is compensated by a corresponding difference in the two values of  $X_1$ . The ratio of the areas of the upper and lower draining films  $A_1$  and  $A_2$  when the force on the lower drop is applied through an upper drop is also shown for comparative purposes, as is the ratio  $A_2^\circ/A_2$  in which  $A_2^\circ$  is the area of the film beneath a single drop with no applied force.

The fact that the ratio  $A_2^*/A_2$  equals unity and the ratio  $A_1^*/A_1$  is close to unity over a wide range of  $V$  means that applying the force to the lower drop through a horizontal surface provides a good model for when the force is applied through an upper drop, at least when both drops have the same volume. It suggests that the area of the draining film beneath a column of  $N$  equisized drops of volume  $V$  may be estimated from that beneath a single drop of volume  $V$  to which a force  $(N - 1)V$  is applied through a horizontal surface. This information is already available as the effect of an applied force  $F$  on a drop of volume  $V$  has been obtained (Hartland and Wood, 1973b). In this way, the tedious calculation of

the shape of each successive drop in a column of  $N$  drops to yield the area beneath the bottom drop may be avoided.

## ACKNOWLEDGMENT

The work described in this paper was supported by the Schweireischer Nationalfonds zur Förderung der Wissenschaftlichen Forschung.

## NOTATION

$a$	= area of draining film
$A$	= $ac$ = dimensionless $a$
$a_1$	= area of upper draining film
$A_1$	= $a_1c$ = dimensionless $a_1$
$a_2$	= area of lower draining film
$A_2$	= $a_2c$ = dimensionless $a_2$
$b$	= radius of curvature at apex of annular meniscus (in Appendix)
$B$	= $bc^{1/2}$ = dimensionless $b$
$b_1$	= radius of curvature at apex of upper drop
$B_1$	= $b_1c^{1/2}$ = dimensionless $b_1$
$b_2$	= radius of curvature at apex of annular meniscus
$B_2$	= $b_2c^{1/2}$ = dimensionless $b_2$
$c$	= $(\rho_h - \rho_l)g/\sigma$ = constant characterizing physical properties
$f$	= force pressing on draining film
$F$	= $fc^{1/2}/\sigma$ = dimensionless $f$
$g$	= acceleration due to gravity
$h_1$	= vertical distance from edge of draining film to bottom of upper film
$H_1$	= $H_1c^{1/2}$ = dimensionless $h_1$
$n$	= number of immobile surfaces
$N$	= number of drops in a vertical column
$r$	= radius of curvature of draining film
$R$	= $rc^{1/2}$ = dimensionless $r$
$s$	= arc length measured from apex of annular meniscus
$S$	= $sc^{1/2}$ = dimensionless $s$
$t$	= drainage time
$v$	= volume of drop
$V$	= $vc^{3/2}$ = dimensionless $v$
$v_c$	= volume of spherical cap enclosed by draining film
$V_c$	= $v_cc^{3/2}$ = dimensionless $v_c$
$v_f$	= free drop volume
$V_f$	= $v_fc^{3/2}$ = dimensionless $v_f$
$w$	= radius of spherical drop
$x$	= horizontal distance from axis of symmetry
$X$	= $xc^{1/2}$ = dimensionless $x$
$x_o$	= horizontal distance from axis of symmetry to apex of annular meniscus
$X_o$	= $x_o c^{1/2}$ = dimensionless $x_o$
$z$	= vertical distance measured from apex of annular meniscus
$Z$	= $zc^{1/2}$ = dimensionless $z$
$z_o$	= vertical distance from apex of upper drop to edge of upper draining film
$Z_o$	= $z_o c^{1/2}$ = dimensionless $z_o$
$z_m$	= height of horizon of external meniscus above periphery of draining film
$Z_m$	= $z_m c^{1/2}$ = dimensionless $z_m$

## Greek Letters

$\phi$	= inclination of drop surface to horizontal at edge of draining film
$\theta$	= angle of inclination of annular meniscus to horizontal
$\delta$	= film thickness
$\rho_h$	= density of heavy phase
$\rho_l$	= density of light phase
$\Delta\rho$	= $\rho_h - \rho_l$ = density difference
$\sigma$	= interfacial tension

$\tau$	= coalescence time
$\mu$	= viscosity

## Subscripts

1	= upper drop
2	= lower drop
$h$	= heavy
$l$	= light

## Superscripts

$o$	= single drop
$*$	= single drop with applied force

## LITERATURE CITED

- Allak, A. M. A., and G. V. Jeffreys, "Studies of Coalescence and Phase Separation in Thick Dispersion Bands," *AIChE J.*, **20**, 564-570 (1974).
- Barnea, E., and J. Mizrahi, "Separation Mechanism of Liquid/Liquid Dispersions in a Deep Layer Gravity Settler, Parts I to IV," *Trans. Inst. Chem. Engrs. (London)*, **53**, 61-92 (1975).
- Bashforth, F., and J. C. Adams, *An Attempt to Test the Theories of Capillary Action*, Cambridge Univ. Press, England (1883).
- Bohnet, M., "The Separation of Immiscible Fluid Dispersions," *Intern. Chem. Eng.*, **17**, 395-408 (1977).
- Frankel, S., and K. J. Mysels, "On the Dimpling during the Approach of Two Interfaces," *J. Phys. Chem.*, **66**, 190 (1962).
- Hartland, S., "The Approach of a Liquid Drop to a Flat Plate," *Chem. Eng. Sci.*, **22**, 1675-1687 (1967).
- , "The Approach of a Rigid Sphere to a Deformable Liquid-Liquid Interface," *J. Colloid Interface Sci.*, **26**, 383-394 (1968).
- , "The Profile of the Draining Film Between a Rigid Sphere and a Deformable Fluid-Liquid Interface," *Chem. Eng. Sci.*, **24**, 987-995 (1969).
- , and R. W. Hartley, *Axisymmetric Fluid-Liquid Interfaces*, Elsevier (1976).
- Hartland, S., and S. M. Wood, "Effect of Applied Force on Drainage of the Film Between a Liquid Drop and Horizontal Surface," *AIChE J.*, **19**, 810 (1973a).
- , "Effect of Applied Force on the Approach of a drop to a Fluid-Liquid Interface," *ibid.*, 871 (1973b).
- Huh, C., and L. E. Scriven, "Shapes of Axisymmetric Fluid Interfaces of Unbounded Extent," *J. Colloid Interface Sci.*, **30**, 323 (1969).
- Leidi, M., and S. Hartland, "Rows of two dimensional drops at fluid/liquid interfaces," *Proc. R. Soc., Lond.*, **A347**, 75-84 (1975).
- Leidi, M., and S. Hartland, "The effect of vertical forces on the coalescence of two dimensional drops," *Proc. R. Soc., Lond.*, **A349**, 343-354 (1976).
- Princen, H. M., "The Shape of a Fluid Drop at a Liquid-Liquid Interface," *J. Colloid Sci.*, **18**, 178 (1963).
- Smith, D. V., and G. A. Davies, "Coalescence in Droplet Dispersions," *Can. J. Chem. Eng.*, **18**, 628-637 (1970).
- Reynolds, O., "On the Theory of Lubrication," *Phil. Trans. Royal Soc. London*, **A177**, 157 (1886).
- Wood, S. M., and S. Hartland, "The Shape of a Drop Trapped Between Two Horizontal Interfaces," *AIChE J.*, **18**, 1041 (1972).

## APPENDIX

### Annular Meniscus with Apex

Consider the annular meniscus with an apex, shown in Figure A1, in which the radius of curvature at the apex is  $b$  and the distance of the apex from the axis of symmetry is  $x_o$ . The excess pressure inside the surface at this point is  $\sigma/b$ , and the increase in hydrostatic pressure difference over a height  $z$  is  $z(\rho_h - \rho_l)g$ . Equating the excess pressure within the surface at the height  $z$  to the stress due to the interfacial curvature at this point gives

$$\frac{d\theta}{ds} + \frac{\sin\theta}{x} = \frac{\sigma}{b} + z(\rho_h - \rho_l)g \quad (A1)$$

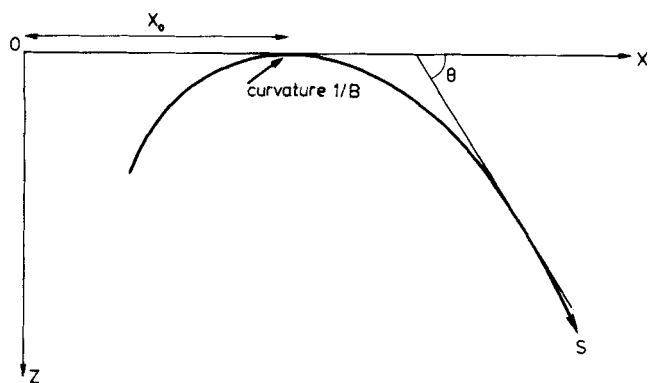


Fig. A1.

In dimensionless form, this becomes

$$\frac{d\theta}{dS} = \frac{1}{B} + Z - \frac{\sin\theta}{X} \quad (\text{A2})$$

in which  $S = sc^{1/2}$ ,  $X = xc^{1/2}$ ,  $B = bc^{1/2}$ , and  $Z = zc^{1/2}$ , where  $c = (\rho_h - \rho_l)g/\sigma$ . The distance of the apex from the axis of symmetry is  $X_0 = x_0c^{1/2}$ .

Furthermore, the variables  $X$ ,  $Z$ ,  $S$ , and  $\theta$  are related geometrically by

$$\frac{dX}{dS} = \cos\theta; \quad \frac{dZ}{dS} = \sin\theta \quad (\text{A3})$$

and the variation with  $S$  of the volume of revolution  $V = \pi c^{3/2}$  and surface area of revolution  $A = \pi ac$  are given by

$$\frac{dV}{dS} = \pi X^2 \sin\theta \quad (\text{A4})$$

$$\frac{dA}{dS} = 2\pi X \quad (\text{A5})$$

At the apex, the boundary conditions are

$$X = X_0; \quad \frac{d\theta}{dS} = \frac{1}{B} \quad (\text{A6})$$

and

$$\theta = S = Z = V = A = 0 \quad (\text{A7})$$

Written in the above form, the equations apply to both the outer and inner interfaces of the meniscus.

For the outer interface,  $X > X_0$  and  $\theta$ ,  $S$ ,  $Z$ ,  $V$  and  $A$  are positive. For the inner interface,  $\theta$  and  $S$  are negative,  $X < X_0$  and  $Z$ ,  $V$  and  $A$  are positive.

These equations have been integrated using a Runge-Kutta technique with a stringent error control (Hartland and Hartley, 1976) for twenty values of  $X_0$  between 0.1 and 10 and forty values of  $B$  between 0.01 and 100. Tables have been produced accurately to six figures of the values of  $X$ ,  $Z$ ,  $S$ ,  $A$ , and  $V$  at 5 deg intervals in  $\theta$  between 0 and 270 deg. More values at different initial values of  $X_0$  and  $B$  and at any value of  $\theta$  can be produced at will from the computer program.

Manuscript received July 5, 1977; revision received March 17, and accepted April 24, 1978.

# A New Thermodynamic Representation of Binary Electrolyte Solutions Nonideality in the Whole Range of Concentrations

JOSE-LUIS CRUZ

and

HENRI RENON

Groupe Réacteurs et Processus  
Ecole Nationale Supérieure des Mines de Paris  
Ecole Nationale Supérieure de Techniques Avancées  
Equipe de Recherche Associée au CNRS  
60, Bd Saint-Michel—75006 Paris

A system of equations based on the ionic atmosphere theory of Debye and Huckel, Born model contribution, and local compositions of the non-random two-liquid (NRTL) model is developed to represent isothermal activity coefficients, in the whole range of concentrations, for solutions in an undissociated solvent of a partially or completely dissociated electrolyte.

The physical constants and the four adjustable parameters necessary to represent the osmotic coefficient, for fifteen strong aqueous electrolytic solutions, are given at 298.15°K and atmospheric pressure. Vapor-liquid equilibrium, for the hydrochloric acid-water system at 298.15°K, is represented for acid compositions ranging from infinite dilution to 18 M using a known dissociation constant and six parameters.

## SCOPE

Properties of very concentrated electrolyte solutions which are the bases of fluid phase equilibria calculation are needed in chemical engineering applications, espe-

cially in the design of separation processes. The purpose of this work is to represent vapor-liquid equilibria of binary systems, especially water-inorganic acid or salt mixtures, in a very large range of concentrations using analytical equations for the activity coefficients in the

0001-1541-78-1538-0817-\$01.65. © The American Institute of Chemical Engineers, 1978